

What is claimed is:

1. A process for producing a hollow molded article having an open end by blow-molding method, which comprises setting a resin parison in cavity formed by a pair of metal mold members, blowing a pressurized gas into the resin parison to form an intermediate molded article, and cutting a predetermined part from the intermediate molded article with forward or backward movement of a cutting means which is movable crossly the cavity.

2. A process according to the claim 1, wherein the predetermined part of the intermediate molded article is cut with a cutting means which is attached to the one member of the metal mold members and is movable reciprocally in a cross direction relative to the longitudinal or axial direction of the cavity.

3. A process according to the claim 1, the cutting means is guided movably along a groove or slit formed in the metal mold members, and the predetermined part of the intermediate molded article is cut with the cutting means.

4. A process according to the claim 1, wherein the cutting means comprises a blade being crossable in an across direction relative to the axial direction of the intermediate molded article, and at least one end of the intermediate molded article is cut by the blade of the cutting means.

5. A process for cutting an unnecessary portion(s) of a hollow molded article in a metal mold, which comprises

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